



Hub Grease Procedure

Sealed Grease System

Tools Required

Mallet
Grease Cap Installation Tool
1/4-28 Grease Zerk Fitting
Grease Gun
Lucas® Red-N-Tacky Grease
Green 648 Retaining Compound
Brakleen® or Similar Parts Cleaner
Replacement Grease Cap

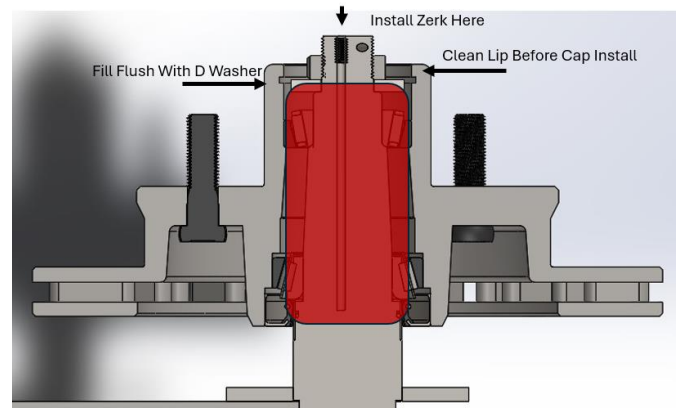
Steps

Remove Cap

Remove original grease cap by hitting opposite sides of cap in a pulling motion with mallet. Soft, rubber mallets work best. Work the cap back and forth in small hits until free. Caps are press-fit into the hub and are one-time use.

Fill Hub

Install 1/4-28 zerk fitting into spindle end if not already equipped.
Install grease gun onto fitting and begin filling with Lucas® Red-N-Tacky. Rotate hub every few pumps to remove air pockets inside of hub.
Fill until grease is flush with D-Washer.
Apply parts cleaner to towel or rag and clean inside lip of hub



Re-Install Cap

Depress plastic cup inside grease cap 2-3 times to ensure movement.
Fill grease cap to tapered edge of the black cup. DO NOT fill cap all the way to stainless steel lip.
Apply thin bead of green 648 to machined lip of grease cap.
Using install tool, drive cap into hub. Space MUST be provided for the plastic cap to extend. DO NOT use the head of a mallet or other flat object to install cap.
Pressure is indicated by the black plastic cap extending beyond the stainless-steel barrel.

