



Step	Description	Location
1	Insert inner bearing into hub assembly	1
2	Apply high temp. RTV to inner seal and press into hub assembly	2
3	Place hub assembly onto spindle. Confirm bearing is seated	3
4	Install outer bearing onto spindle. Confirm bearing is seated	4
5	Install d-washer onto spindle	5
6	Install spindle nut onto spindle. Torque to 55 ft-lbs. Loosen spindle nut, loosen hub, torque to 20 in-lbs.	6
7	Install spindle nut retainer onto spindle, make sure gaps align with holes for the cotter pin	7
8	Install cotter pin. Bend the long leg of the cotter pin over the top of the spindle. Remove the short leg of the cotter pin	8
9	Fill the hub assembly with grease	
10	"Pop" the grease cap. Fill with grease. Apply Loctite to edge and press into hub assembly	9

